



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3575-5
Job Sheet 169360



Part No: D3575-5

Job Qty: 2 ea

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Servicios Aereos De Los Andes (CSERV03)

791 Avenue, 9th Floor, San Isidro Lima, , Peru ph:+51(1) 200 2700

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/2/18	0.00	0.00	Start Up Waterjet		SR
100	Waterjet	2 pcs		1/2/18	0.23	0.42	Waterjet1		SC
110	QC	2 pcs		1/2/18	0.00	0.00	QC2 Waterjet-2		SC
120	QC	2 pcs		1/2/18	0.00	0.00	QC8-3		38
130	Small Fab	2 pcs		1/3/18	0.00	0.23	Small Fab-4		3-89
140	QC	2 pcs		1/3/18	0.00	0.00	QC5		
150	Packaging	2 pcs		1/3/18	0.00	0.00	Packaging3		Smb
160	QC21-SA	2 Ea		1/3/18	0.00	0.00	QC21		pk

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04 FM177737	21	5,556	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

S0233363



Cargo Floor Protector

D3575-5

Start up Operation

PART NO:
Revision:
Operation:
Change No:

Mfg Date: 12/15/17
Job No: 169360

DART AEROSPACE LTD		Work Order:	169360
Description: Cabin Floor Protector		Part Number:	D3575-5
Inspection Dwg: D3575 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.002	1		VDC-Ø2	
3.38	+/-0.030	3.38	1		Tape	
6.50	+/-0.030	6.50	1			
26.13	+/-0.030	26.13	1			
30.13	+/-0.030	30.13	1			
2.00	+/-0.030	2.00	1			
3.50	+/-0.030	3.50	1			
14.25	+/-0.030	14.25	1			
25.13	+/-0.030	25.13	1			
29.38	+/-0.030	29.38	1			
30.38	+/-0.030	30.38	1			
31.50	+/-0.030	31.50	1			
1.00	+/-0.030	1.00	1			
4.38	+/-0.030	4.38	1			
14.50	+/-0.030	14.50	1			
16.00	+/-0.030	16.00	1			
23.13	+/-0.030	23.13	1			
26.88	+/-0.030	26.88	1			
27.69	+/-0.030	27.69	1			
1.00	+/-0.030	1.00	1			
3.75	+/-0.030	3.75	1			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	1			
28.06	+/-0.030	28.06	1			
32.15	+/-0.030	32.15	1			

Measured by:	Sc	Audited by:	9-89	Prototype Approval:	N/A
Date:	17/12/14	Date:	DEC 18 2014	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	